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(54) Title: PHOTOCURABLE RESIN COMPOSITION

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R_2 & & & \\
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(57) Abstract: The invention relates to a photocurable resin composition comprising: (A) 20-85 wt% of a cationically polymerizable component, (B) 0.1-10 wt% of a cationic-polymerization initiator, (C) 5-45 wt% of a component having a structure shown by the following formula (1), wherein R<sup>1</sup>, R<sup>2</sup>, and R<sup>3</sup> individually represent organic groups, provided that at least two of R<sup>1</sup>, R<sup>2</sup>, and R<sup>3</sup> have a polymerizable carbon-carbon double bond, (D) 0.1-10 wt% of a radical-polymerization initiator, and (E) 0-20 wt% of a component having at least one radically polymerizable group in the molecule; The invention also relates to a method of making three dimensional articles and the use of the articles.

